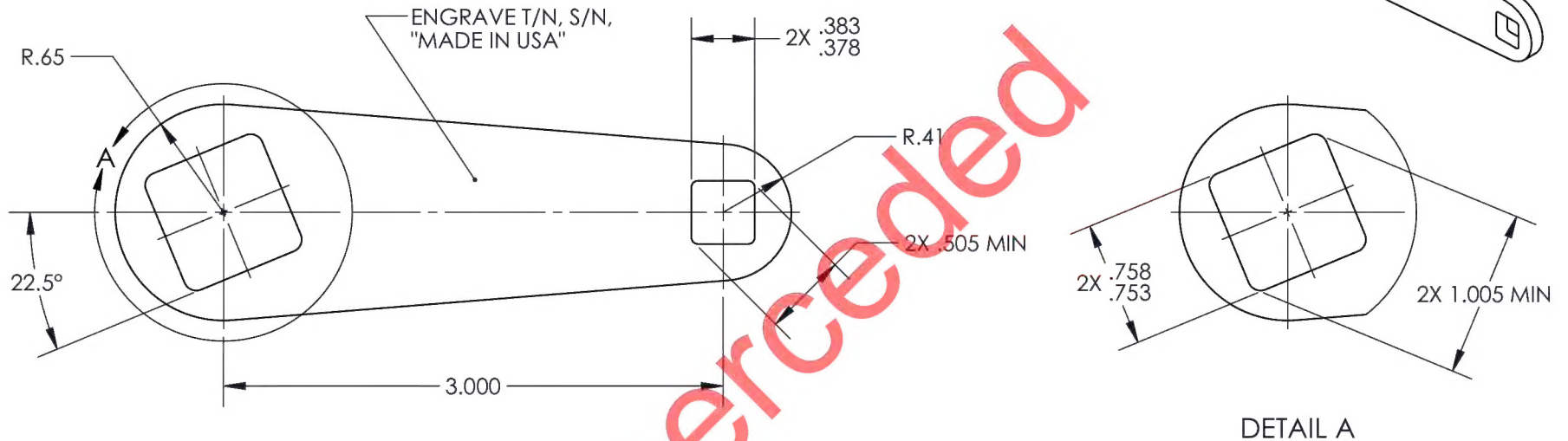


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0225	CH'D DIMS WAS .188 IS .19, WAS .760 SQ IS 2X .753-.758, WAS .380 SQ IS 2X .378-.383, ADDED DIMS 2X 1.005 MIN, 2X .505 MIN. ADDED ENGRAVE NOTE T/N, S/N, "MADE IN USA". CH'D MAT'L WAS 4130/4140 IS 4140/4142. CH'D FINISH WAS CAD YELLOW IS ZINC PLATE ASTM B633 TYPE I SC2. ADDED OEM REF. ADDED USED ON MODELS.	11/18/2016	DPD	JAG



- NOTES:
 1. REFERENCE 369A9825
 2. USED ON MODELS:
 MD500, MD500D, MD500E, MD520N, MD530F

DART AEROSPACE	
TITLE PITCH BEARING WRENCH	
DWG NO. RBA9825	REV 2
MAT'L 4140/4142 HEAT RC 38-44 FINISH ZINC PLATE SPEC ASTM B633 TYPE I SC 2	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
DRAWN BY: WEIL	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED:	SEE NOTE 2
SCALE 1:1	DATE 4/25/1999
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	PITCH BEARING WRENCH	4140/4142	